

# WAZER

## WAZER Cut Checklist

\* This poster is intended for all WAZER machine users

### Preparation

- Wear proper PPE
- Check water input on/off valve
- Check tank water level
- Check cut bed leveling
- Check all hose connections
- Check High Pressure Hose for kinks and damage
- Check for leaks
- Check Low Pressure gauge display
- Check AC connections
- Check E-stop

### Setup

1. Insert SD card
2. Turn on WAZER
3. Select file
4. Follow the prompts to:
  - a. Lift nozzle and home gantry
  - b. Check and load abrasive
  - c. Check and empty used abrasive bucket
  - d. Check water supply is on
  - e. Load and fasten material
  - f. Set nozzle height using height tool
  - g. Check cut extents
  - h. Shut door window

### Cutting

- Listen for successful pierce
- Check pressure gauges
- Look out for:
  - Partial cutting
  - Abrasive clog
  - Leaks anywhere
  - Abnormal sounds
  - Pop ups from material

### Shutdown

1. Run tank cleaning cycle
2. Checks all seals, gaskets and bellows
3. Turn off WAZER
4. Turn off water supply
5. Empty used abrasive buckets
6. Leave the door open