

WAZER

Maintenance Checklist

* This poster is intended for all WAZER machine users



Maintenance between cuts

(performed by regular users)

- Clean abrasive below hopper
- Perform Tank Cleaning
- Check cut bed leveling
- Check abrasive hose, hose end, O-ring and connections
- Check whip orientation
- Check hose connections
- Check for leaks
- Brush away used abrasive from surface into tank once dry
- Empty used abrasive bucket, check for used abrasive accumulated at tank bottom.

Short term maintenance

(performed by machine administrator, refer to user manual for service interval)

- Remove cut bed, flip cut bed, inspect anti-pierce plate
- Full tank clean
- Check and adjust abrasive flow rate
- Inspect and replace high pressure O-ring
- Break-in pump box oil change (1st time)

Medium term maintenance

(performed by machine administrator, refer to user manual for service internals)

- Pump oil change
- Check and lubricate gantry
- Check orifice stream
- Check kerf width